



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200

649.4814

Job Sheet 175739



Part No: 649.4814

Job Qty: 6 ea

DAS  
21  
9-39

Part Name: Doubler



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/10/18

Job Tracking No:

Due Date: 4/24/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: 649.4800 REV.E IPP REV:A 12.11.01 NEW ISSUE DD VERF:JLM IPP REV:B 17.10.18 AS PER DWG REV.D  
DD VERF:JFS IPP REV:C 18.03.14 PER DWG REV.E DD VERF:JFS

Ship Via:

### Bill of Materials

### Job Routing

| Op No | Operation          | Qty   | Start Date | Due Date | Standard  |         | Workcenter/Supplier   |           | Sign-off         |
|-------|--------------------|-------|------------|----------|-----------|---------|-----------------------|-----------|------------------|
|       |                    |       |            |          | Setup hrs | Run Hrs | Workcenter / Supplier | Lead Time |                  |
| 90    | Start up Operation | 6 Ea  |            | 4/9/18   | 0.00      | 0.00    | Start Up Waterjet     |           | OK 18/04/23      |
| 110   | Waterjet           | 6 pcs |            | 4/10/18  | 0.00      | 0.49    | Waterjet1             |           | OK 18/04/23      |
| 120   | QC                 | 6 pcs |            | 4/10/18  | 0.00      | 0.00    | QC2 Waterjet-1        |           | OK 18/04/23      |
| 130   | QC                 | 6 pcs |            | 4/10/18  | 0.00      | 0.00    | QC8-1                 |           | EB               |
| 160   | Outsource          | 6 pcs |            | 4/24/18  |           |         | ATG001-VC             | 10        | CT 18-5-1        |
| 170   | Packaging          | 6 pcs |            | 4/24/18  | 0.00      | 0.00    | Packaging2            |           | OK 18/05/16      |
| 180   | QC                 | 6 pcs |            | 4/24/18  | 0.00      | 0.00    | QC5                   |           | MAY 16 2018      |
| 210   | Packaging          | 6 pcs |            | 4/24/18  | 0.00      | 0.00    | Packaging3-1          |           | 9-89 MAY 16 2018 |
| 220   | QC21-SA            | 6 Ea  |            | 4/24/18  | 0.00      | 0.00    | QC21                  |           | MAY 16 2018      |

Part Op 110 - 1-Cut as per Dwg Dwg Rev: E Prog Rev: E 2-Deburr if necessary  
Descriptions: 160 - ISSUE P/O: 039759 HARD ANODIZE, COLOR BLACK AS PER DWG. (SEE NOTE 2) PRIME IAW MIL-P-23377J TYPE1 CLASS N AS PER DWG. (SEE NOTE 2)  
210 - \*\*\*IDENTIFY AS PER APICAL MPP-120 BY STAMPING P# AND REV\*\*\*

### Job BOM

| Part / Item  | Component Name     | Quantity            | Operation             | Container |
|--------------|--------------------|---------------------|-----------------------|-----------|
| M2024T3S.125 | 2024-T3 .125 Sheet | .0936 sf (.0156 ea) | 90-Start up Operation |           |

### Job Allocations

| Operation             | Component Part | Required | Inventory | Allocated |
|-----------------------|----------------|----------|-----------|-----------|
| 90-Start up Operation | M2024T3S.125   | 0        | 139       | 0         |

### Part Specifications

Specifications could not be found.

Plex 4/10/18 1:52 PM Dart.Gagnon.Michelle



**Container No: S064989**



**Part: 649.4814**

**Job No: 175739**

**Serial No/Batch: S064989**

**Revision: E**

**Inspector:**

**Dart Aerospace Ltd.**  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
CANADA  
TEL.: 1 813 632-5200  
Email: [sales@dartaero.com](mailto:sales@dartaero.com)  
[www.dartaerospace.com](http://www.dartaerospace.com)

**Date: 04/25/18**







Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200

# **PURCHASE ORDER** **PO039759**

**Supplier:** ATG001-VC  
A.T.G. Industries Inc  
731 INDUSTRIELLE ROAD  
ROCKLAND  
ON  
K4K 1T2 Canada  
Phone: 613-446-4544  
Fax: 613-446-4556

**Attention:** Lalande, Marc-Andre

**Ship To:** 1270 Aberdeen Street  
Hawkesbury  
ON  
K6A 1K7 Canada  
Phone: 613-632-5200

**PO No:** PO039759  
**PO Date:** 5/1/18  
**Due Date:** 5/11/18  
**Purchase Order**  
**Revision:**  
**Revision Date:**  
**Ship-To Contact:** Phone:

**Via:** Ground  
**Pymt Terms:** Net 30  
**Freight Terms:**  
**Special Comments:**

| Items     |        |                    |                                                                                                                                                               |        |          |                |                   |         |                  |                |
|-----------|--------|--------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------|--------|----------|----------------|-------------------|---------|------------------|----------------|
| Line Item | Job    | Part               | Description                                                                                                                                                   | Status | Due Date | Order Quantity | Received Quantity | Balance | Unit Price (CAD) | Extended Price |
| 1         | 173009 | RB T103296-103     | Collar Half<br>-Issue P/O to ATG:<br>- ANODIZE<br>COLOR CLEAR, PER IAW<br>MIL-A-8625F TYPE 2 CLASS 1<br>WATER SEAL<br>-Certificate of Conformity is required  | Firmed | 5/11/18  | 4 pcs          | 0 pcs<br>44       | 4 pcs   | \$8.40/pcs       | \$33.60        |
| 2         | 176714 | RBW1205G00231-3G-3 | Tube<br>-Issue P/O to ATG:<br>- ANODIZE<br>COLOR CLEAR, PER IAW<br>MIL-A-8625F TYPE 2 CLASS 1<br>WATER SEAL<br>-Certificate of Conformity is required         | Firmed | 5/11/18  | 10 pcs         | 0 pcs<br>10x      | 10 pcs  | \$8.40/pcs       | \$84.00        |
| 3         | 173010 | RB T103296-105     | Collar Half<br>-Issue P/O to ATG:<br>- ANODIZE<br>COLOR CLEAR, PER IAW<br>MIL-A-8625F TYPE 2 CLASS 1<br>WATER SEAL<br>-Certificate of Conformity is required  | Firmed | 5/11/18  | 4 pcs          | 0 pcs<br>44       | 4 pcs   | \$8.40/pcs       | \$33.60        |
| 4         | 175739 | 649.4814           | Doubler<br>ISSUE<br>P/O: _____ HARD<br>ANODIZE, COLOR BLACK AS<br>PER DWG.(SEE NOTE 2)<br>PRIME IAW MIL-P-23377J<br>TYPE1 CLASS N AS PER<br>DWG. (SEE NOTE 2) | Firmed | 5/11/18  | 10 pcs         | 0 pcs<br>10x 25   | 10 pcs  | \$7.71/pcs       | \$77.10        |

DAS  
11  
9-89



A.T.G. Industries Inc.  
731 Industrielle Street  
Rockland, ON K4K 1T2  
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

### Pack List

Number: 915178

Date: 16-May-18

#### To

Dart Aerospace Ltd  
1270 Aberdeen St  
Hawkesbury, ON K6A 1K7

#### Ship To

Chrisoula Tsimiklis  
Dart Aerospace Ltd  
1270 Aberdeen St  
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

| Terms                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |                                                                                                                                                                                                                                                                          | Ship Via  |                                      |
|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------|--------------------------------------|
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               |                                                                                                                                                                                                                                                                          | OUR TRUCK |                                      |
| Quantity                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      | Description                                                                                                                                                                                                                                                              |           |                                      |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               | Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.                                                                                                                          |           |                                      |
| 10<br>ea                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      | Part: 649.4814<br>Doubler<br>Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils)<br>Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (.6 - .9 mils) per drawing.<br>Job: 22992<br>PO: PO039759<br>Line: 4       | Rev: E    | DAS<br>11<br>9-89<br><br>MAY 16 2018 |
| 30<br>ea                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      | Part: 646.3718<br>Custom Washer<br>Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils)<br>Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (.6 - .9 mils) per drawing.<br>Job: 22995<br>PO: PO039759<br>Line: 7 | Rev: A    |                                      |
| 6<br>ea                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       | Part: 649.4812<br>Shim<br>Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils)<br>Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (.6 - .9 mils) per drawing.<br>Job: 22997<br>PO: PO039759<br>Line: 9          | Rev: E    |                                      |
| <b>CERTIFICATE OF CONFORMANCE</b><br>A.T.G Industries Inc. certifies that all items in this shipment conform to the requirements.<br><br>Date: <u>16/05/2018</u><br>Certified Signature: <u>[Signature]</u><br>Receiver Signature: _____<br><br>A.T.G Industries Inc. is AS9100 Registered and Nadcap Chemical Processing Accredited.<br><br>Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of<br><br>Made in Canada. |                                                                                                                                                                                                                                                                          |           |                                      |